

# 6900Z4 6910M2 DI ASSEMBLY

PRODUCT NUMBER

**00691048B01**

## DESIGN FEATURES

### MATERIALS

GRATE-DUCTILE IRON  
ASTM A536

FRAME-GRAY IRON  
ASTM A48 CL35B

### DESIGN LOAD

EXTRA HEAVY DUTY  
(PROOF LOAD TESTED  
TO 200,000 LBS.)

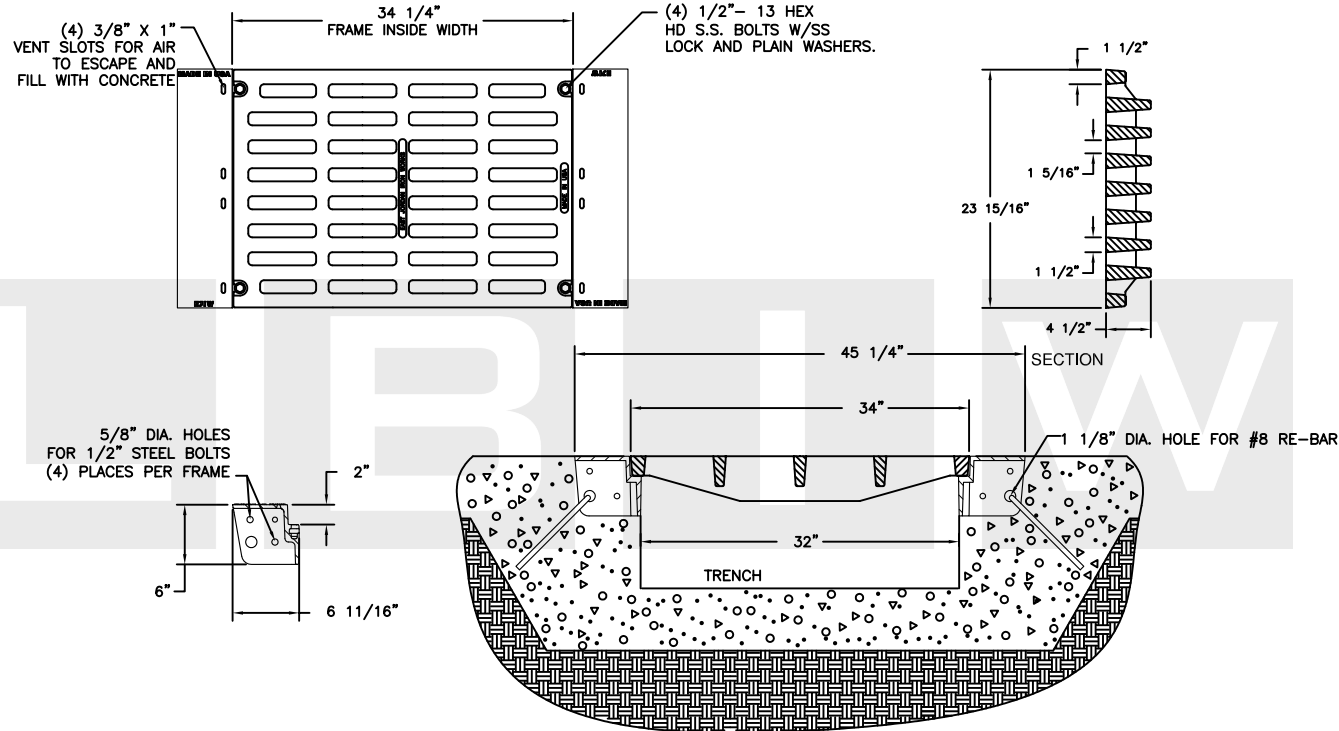
### COATING

UNDIPPED

### OPEN AREA

138 SQ. IN/FOOT

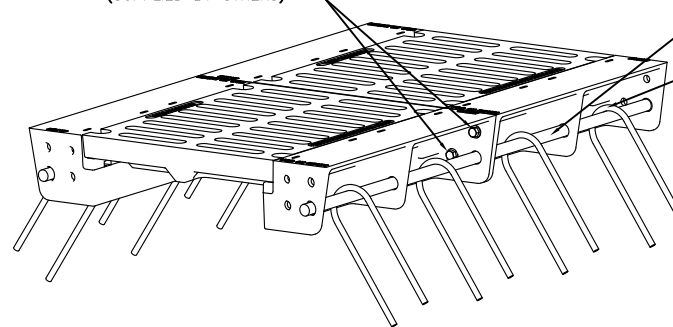
√ DESIGNATES MACHINED SURFACE



1/2" STEEL BOLTS SHOULD BE FINGER TIGHT TO KEEP FRAMES TRUE (SUPPLIED BY OTHERS)

#8 RE-BAR (SUPPLIED BY OTHERS)

#4 RE-BAR (SUPPLIED BY OTHERS)



REF VIEW FOR ASSEMBLY PURPOSES ONLY  
MAY NOT REPRESENT ACTUAL GRATE LISTED.

## REFERENCE INFORMATION

00690011  
00691048

## DRAWING DETAILS

ORIGINAL DRAWING: DEF 02/01/11

REVISED BY: SMM 07/06/11

**CAUTION:**  
DO NOT DISASSEMBLE BOLTED GRATES.  
CHECK FRAME WIDTH INSIDE BEFORE  
SETTING SECTIONS IN CONCRETE.

**NOTE:** PALLETIZE WITH WOOD BLOCKING SO GRATES ARE SUPPORTED AND STAY FLUSH AND PARALLEL WITH TOP SURFACES OF SIDE FRAMES. ENDS OF SIDE FRAMES MUST BE PARALLEL AND IN-LINE. GRATE MUST NOT EXTEND PAST ENDS OF SIDE FRAMES. GRATE MUST BE FLUSH OR BACK SLIGHTLY. CHECK BOTH ENDS OF ASSEMBLY WITH STRAIGHT EDGE. DOUBLE BAND PALLET, BOTH DIRECTIONS WITH HEAVY STEEL BANDING. DO NOT SHRINK WRAP.

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